

DATE: March 2022

TECHNICAL DATA SHEET**PRODUCT DESCRIPTION:** ACRILIC EFFECT PRIMER**CODE:** 60.001

PROPERTIES AND AREA OF USE: white primer to be used before applying the fluorescent paint to highlight the optical effect. For indoor and outdoor use. Quick drying. Weatherproof and light resistant. Not yellowing. Over-paintable.

High adhesion on many supports such as metal (iron, brass, aluminum), ABS plastics (no PP), wood, glass. The 400 ml aerosol can covers an area of 1,5 - 2 m² depending on the color of the surface, the thickness of each layer and number of layers applied.

USE:

Use between +10° C and +25° C, max. air humidity 60%. The surface to be painted must have the same temperatures, to avoid adhesion and finishing problems. For an optimal effect spray from 20-25 cm away. During use, use appropriate personal protective equipment (gloves, goggles and masks).

Clean the surface from grease and dust. Remove any rust from metals. In case of use on plastic use previously the plastic primer. For higher adherence to aluminum, use the metal adhesion promoter beforehand. Use the primer-filler base beforehand to level the surfaces. Mask the parts not to be treated. Shake vigorously the can for 2 minutes. Make a spray test on a separate surface. Apply in thin layers with several crossed coats, with an interval of 3-5 minutes between one and the other. Do not apply on synthetic paints.

Store in a dry place. Protect from direct sunlight and other heat sources. Use only during the dry season, in places protected from the wind, and in well-ventilated environments. Follow the warning texts on the labels.

TECH DATA:

Tinplate spraycan 15 bars

Net content

400 ml

Appearance

Spray can with liquid under pressure

Color

Different colors

Odour

solvent

Density at 20°C

0,75 ÷ 0,80 g/ml

Pressure at 20°C

4,0 ± 0,5 bar

Pressure at 50°C

8,0 ± 0,5 bar

Flash point

< 0° C

Viscosity Ford Cap 4

from 11'' to 12,5''

Dry residues in the can

from 12% to 23,8%

Particle size by grinder

from 0 to 2 Micron

Gloss

matt

from 20 to 35 gloss

gloss

from 85 to 90 gloss

Thickness 2 layers

11 Micron

Thickness 4 layers

32 Micron

Heat resistance

100-120°C

Drying time:

dust free

10 minutes

Touch dry

20 minutes

Deep dry

24 hours

Patented safety cap "child-proof" with reference to the color in the can

LABELLING: all Areco Italia products comply with the current regulations on classification and labelling. Classification and distinction are made in accordance with the legislation of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) pursuant to Regulation CLP 1272/2008 EC. Our safety data sheets comply with the current version REACH 1907/2006 EC, Article 31, Appendix II and subsequent amendments or updates.

Directive 2004/42/EC: C.O.V. Subcategory: Special Finishes VOC Limit Value: 840 g/L Actual max content: 640 g/L

ENVIRONMENT: Areco Italia undertakes to apply the formulations of the products without prohibited or restricted substances and to obtain the best possible performance. Caps and packaging are made of recyclable material.

DISPOSAL: Check that no paint residue remains in the container. Dispose of the empty container in the appropriate recycling containers. Containers containing paint residues must be disposed of at hazardous or special waste collection points.

DISCLAIMER: This technical information is based on scientific knowledge. They shall, however, be considered as a non-binding indication and shall not release the consumer from personally carrying out checks on the products with regard to their compatibility with the intended uses. The application and processing takes place outside the direct control of the manufacturer and are the sole responsibility of the user. Areco Italia is relieved of any liability if any damage is not attributable to specific causes attributable to Areco Italia itself.