

ARECO ITALIA S.p.A

Via Privata Federico De Roberto, 1 20081 ABBIATEGRASSO (MI) Tel. (02) 90.85.372 – 90.86.270

DATA: March 2022

CODE: 71.0007

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION: ZINK SPRAY 98 HEAVY

<u>PROPERTIES AND AREA OF USE:</u> high thickness galvanizing paint. The thickness is about 30% higher than that normally provided by similar commercial paints. Zinc creates a metal coating, highly resistant to corrosion of weathering and salt. Over-paintable. Effectively protects tanks, pylons, welded joints, grates, carpentry works. Also suitable after threading, cutting or welding to restore corrosion resistance.

The 400 ml aerosol can covers an area of approx. 2 m² depending on the color of the surface, the thickness of each layer and number of layers applied.

USE:

Use between +10' C and +25' C, max. air humidity 60%. The surface to be painted must have the same temperatures, to avoid adhesion and finishing problems. For an optimal effect spray from 20-25 cm away. During use, use appropriate personal protective equipment (gloves, goggles and masks). Clean the surface from grease and dust. Mask the parts not to be treated. Shake vigorously the can for 2 minutes. Make a spray test on a separate surface. Apply in thin layers with several crossed coats, with an interval of 3-5 minutes between one and the other. Do not apply on synthetic paints.

Store in a dry place. Protect from direct sunlight and other heat sources. Use only during the dry season, in places protected from the wind, and in well-ventilated environments. Follow the warning texts on the labels.

TECH DATA:

Drying time:

Tinplate spraycan 15 bars

Net content 400 ml

Appearance Spray can with liquid under pressure

Color Zink
Odour solvent

Odour solvent Density at 20°C $0,75 \div 0,80 \text{ g/ml}$ Pressure at 20°C $4,0 \pm 0,5 \text{ bar}$ Pressure at 50°C $8,0 \pm 0,5 \text{ bar}$ Flash point $< 0^{\circ}$ C

Zink % on total residue 10%
Viscosity Ford Cap 4 from 14" to 18"

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Dry residues in the can 26%

Particle size by grinder from 6 to 7 Micron

Gloss 3-8 gloss
Thickness 2 layers 25 Micron

Thickness 4 layers 60 Micron
Heat resistance up to peaks of 600°C

dust free10 minutesTouch dry20 minutesDeep dry24 h

Patented safety cap "child-proof" with reference to the color in the can



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<u>LABELLING:</u> all Areco Italia products comply with the current regulations on classification and labelling. Classification and distinction are made in accordance with the legislation of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) pursuant to Regulation CLP 1272/2008 EC. Our safety data sheets comply with the current version REACH 1907/2006 EC, Article 31, Appendix II and subsequent amendments or updates.

Directive 2004/42/EC: C.O.V. Subcategory: Special Finishes VOC Limit Value: 840 g/L Actual max content:640 g/L

<u>ENVIRONMENT:</u> Areco Italia undertakes to apply the formulations of the products without prohibited or restricted substances and to obtain the best possible performance. Caps and packaging are made of recyclable material.

<u>DISPOSAL</u>: Check that no paint residue remains in the container. Dispose of the empty container in the appropriate recycling containers. Containers containing paint residues must be disposed of at hazardous or special waste collection points.

<u>DISCLAIMER:</u> This technical information is based on scientific knowledge. They shall, however, be considered as a non-binding indication and shall not release the consumer from personally carrying out checks on the products with regard to their compatibility with the intended uses. The application and processing takes place outside the direct control of the manufacturer and are the sole responsibility of the user. Areco Italia is relieved of any liability if any damage is not attributable to specific causes attributable to Areco Italia itself.